

*For Replacement and New Construction Applications*



**The Best Is Always Superior™**

ULTIMA™



PREMIUM  
VINYL  
WINDOWS



Superior is a technological leader in materials development, plant automation and assembly methods, being acknowledged with numerous industry awards. But more importantly, this means that you are getting windows and doors you can count on. Well built, well serviced, and well thought of.



Your new Ultima™ Premium Vinyl Windows are accompanied by a Full Lifetime Warranty\* that covers labor, vinyl, the glass seal, and glass breakage for as long as you own and occupy your home. For full warranty details, ask for our warranty pamphlet or see the complete warranty online at [superior-windows.com](http://superior-windows.com).

\*Superior warranty may be limited outside the contiguous U.S.



# Ultima™ by Superior.

## THE PERFECT NEW WINDOW SOLUTION

Look no further than Ultima™ Premium Vinyl Windows to replace your tired, worn out windows, or to simply add a Superior touch to your new construction project. Our premium vinyl windows are energy-efficient (ENERGY STAR® approved), virtually maintenance-free and beautifully detailed to enhance the look of any home. Advanced, custom design and quality assembly – hallmarks of the Superior standard of excellence – make our windows strong and durable, and able to enhance your home's beauty and comfort for years to come.

For over 50 years, homeowners throughout the Southwest and Hawaii have turned to Superior Vinyl Windows and Doors for their homes. We are confident that you'll appreciate the quality and beauty built into every one of our windows and doors. Because *the best* is always Superior.



# Comfort, Style and Durability.

Once your new Ultima™ windows are installed, all you'll think about is their beauty. All of the factors that influenced your decision – high energy efficiency, virtually maintenance free, artisan detailing, great service, quality and value – will disappear when you experience the beauty and comfort your new windows provide.



SLIDING WINDOW with marginal grids

## ULTIMA™ KEY FEATURES

- Full Lifetime Warranty
- ENERGY STAR® Approved
- High Impact Resistant Vinyl
- 14-Step Quality Inspection
- Fusion Welded Corners
- Unique Exterior Design
- Multichambered Frame Design

## SLIDERS

- Dual Tandem Brass Rollers  
for Ease of Operation
- Anti-Lift Feature for Security
- Easy Locking with the Ultima SmartLok™

## SINGLE HUNGS/DOUBLE HUNGS

- Spiral Balance System Allows You  
to Stop Sash at Multiple Locations  
and Allows for Easy Operation
- Active Panels Tilt in for Easy Safe Cleaning
- Easy locking with the Ultima SmartLok™

SINGLE HUNGs with sculptured grids



PICTURE WINDOWS & AWNINGS with sculptured grids



CASEMENT WINDOWS

# Custom Designed for Every Application

Whether new construction or replacement, Ultima™ Premium Vinyl Windows were created with the idea that even in a single home, different installation applications may be necessary. So we created frame types for every possibility that are easy to install and easy to maintain. All with the consistent look and Superior performance of Ultima Premium Vinyl.



RETROFIT/REPLACEMENT



BRICK MOULD



BLOCK

*\*Also available with sloped sill*



NAIL-ON/NEW CONSTRUCTION

# The Beauty of Ultima

Whatever your creative ambitions regarding new windows may be, whatever the challenges your home presents, Ultima™ windows are custom made for your satisfaction. Mix and match styles to create an almost infinite number of combinations.

In addition, we offer sliding and swing premium vinyl doors that can be integrated for a total home makeover. So don't forget to pick up our Premium Vinyl Doors brochure.



SINGLE HUNG BAY WINDOW with Golden Elegance Standard Classic grids



### *Kids Can't Fly*

Screens are not designed to restrain a child from falling through an open window. Please take proper precautions.

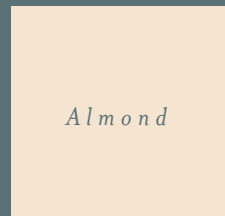
## SuperiorView™

### A SUPERIOR VIEW OF THE OUTDOORS

SuperiorView™ Screens virtually disappear and bring the outdoors to you! Features include a clearer view, more light transmittance, improved airflow, increased insect protection, new "quickout" design, and easy lift handle with no tabs to break. Standard on all Ultima™ windows.

## Colors

*Due to printing limitations, actual colors may vary slightly.*



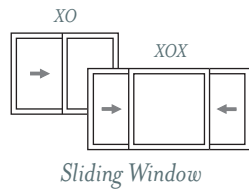
*Almond*



*White*

# Available Window Styles

Combine any of these styles into virtually any arrangement or use them individually.



Sliding Window



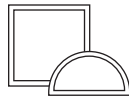
Single Hung



Double Hung



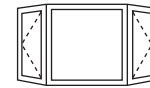
Casement



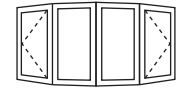
Picture/Geometric



Awning



Bay



Bow



XOX SLIDING WINDOW with Marginal V-Groove

## Ultima Enhancements

Your Ultima™ windows can be personalized to your liking and needs. Whether you need additional UV protection, specific design concerns such as grids and patterned glass, or an elegant statement made by v-groove glass, we can help realize your unique vision. For full details on all of our window accessories, please take a minute to review our Enhancements brochure, or visit us online at [superior-windows.com](http://superior-windows.com).

### SmartLok™



STRENGTH AND BEAUTY COMBINED TO LAST

Ultima SmartLok

Easy two-finger operation and graceful design are just two of the aspects that set our window hardware apart. Our Ultima SmartLok™ provides sure-handed security on our sliding windows, single hungs and double hungs. Express your own personal style with our exclusive custom finishes.



### COMPARATIVE PERFORMANCE

Series	Type	Structural Rating	DP Rating	Low-E <sup>3</sup>		Low-E <sup>3</sup> /Argon	
				U-Factor	SHGC	U-Factor	SHGC
5600	Sliding Window	LC 25	25	.34	.21	.30	.21
5602	Picture Window	C 35	35	.33	.22	.29	.22
5700	Single Hung	LC 25	25	.34	.22	.30	.21
5900	Double Hung	LC 25	25	.35	.20	.30	.20
700	Casement	R 40	40	.34	.19	.30	.18
700	Awning	R 35	35	.34	.19	.30	.18

### TAX CREDIT\*

\* Both U-Factor and SHGC must be .30 or lower to qualify for the 2009/2010 Federal Tax Credit.

U-Factor and SHGC (Solar Heat Gain Coefficient) are calculated using our Climate Shield™ with Silvercoat<sup>3</sup> high performance glazing system featuring Low-E<sup>3</sup> glass (with and without Argon gas).

Structural and DP (Design Pressure) rating may vary according to the actual window size and configuration. Please visit [superior-windows.com](http://superior-windows.com) for additional information and updates.

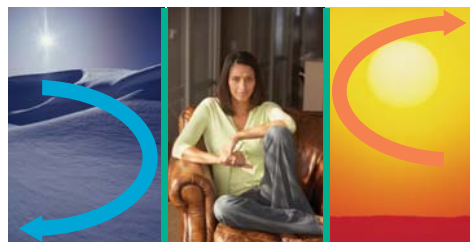


## Climate Shield™



COMFORT AND SAVINGS BUILT IN FOR YOU

Our optional Climate Shield™ with Silvercoat<sup>3</sup> high performance glazing system featuring Low-E<sup>3</sup> glass and the Intercept® warm-edge spacer system work in tandem to provide a more comfortable living environment. Your HVAC turns on later, and turns off sooner. Which is better for the environment, and better for your wallet.



# Grids

## ADD AN ELEMENT OF SOPHISTICATION

Your Ultima™ windows will look extraordinary with the simple addition of one of our five different window grid designs. Aside from our Simulated True Divided Lite option, grids are placed inside the dual-glazed insulated glass units, so cleaning your windows is a breeze.



*Flat*

*Sculptured*

*STDL*



*Standard Classic*

*Diamond Classic*

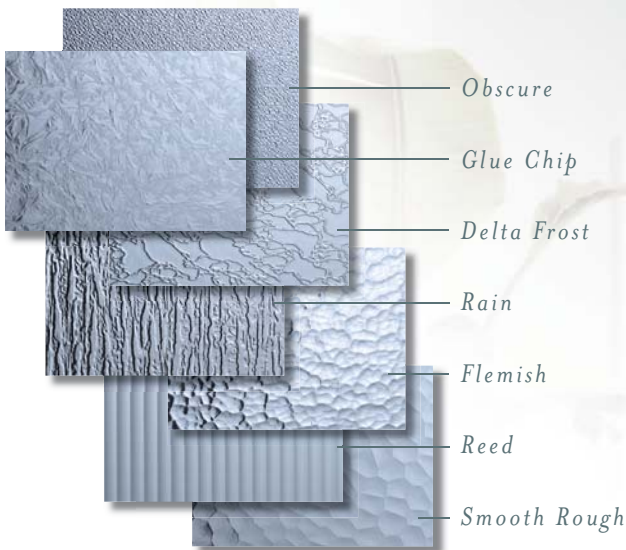
*Tiffany*



# Glass

## CHOOSE FROM MANY OPTIONS

You want that great natural light but also need a little privacy. Several patterned glass options are available with standard, Climate Shield™ with Silvercoat<sup>3</sup> or tempered glass.



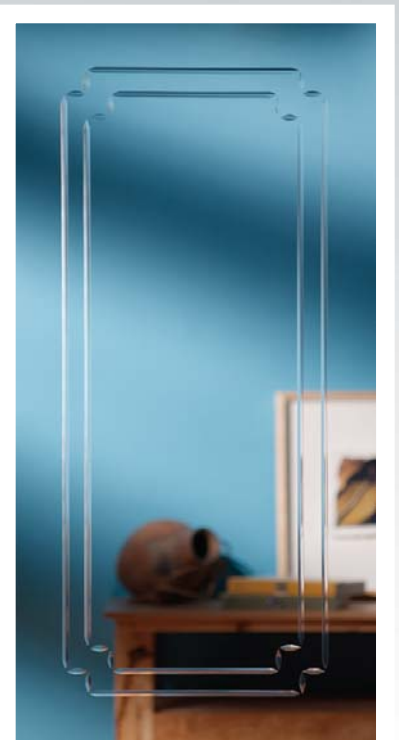
## V-GROOVE GLASS PATTERNS

V-groove captures and reflects into your home the full spectrum of light, while adding the distinctive appearance of a grid pattern to your windows.

With many patterns to choose from, v-groove provides a decorative or divided lite appearance without compromising your view the way traditional divided lites would.

*V-Groove Contour Pattern*

*Just one of many patterns to choose from*





Homeowner or contractor,  
Superior Windows and Doors  
can be found at fine window  
dealers throughout your area.  
Ask for the best.  
Ask for Superior.



## ULTIMA™ PREMIUM VINYL WINDOWS

### Ultima Features Overview

All Ultima™ windows meet and exceed AAMA structural ratings and are manufactured by Superior Windows & Doors.

#### FRAME MATERIALS & TYPES

Frame and sash members are manufactured with extruded, high impact-resistant, UV-stabilized, multichambered, rigid polyvinyl chloride (P.V.C.). Frames are 3 1/4" in depth. Frames and panels are miter cut and fusion welded. Operating sash is removable in the open position. Sill contains weep hole slots for efficient water drainage to the exterior. Frame types include nail-on, block, block with sloped sill, retrofit fin and brick mould.

#### WEATHERSTRIPPING

Polypropylene pile weatherstripping with center fin membrane is inserted around the perimeter of the active panels to form a continuous barrier on our sliding, single and double hung windows.

#### GLAZING

Windows are constructed to allow for either shop or field glazing and glazed from the exterior. Insulated glass is double pane and sealed using the Intercept® warm-edge spacer system and are 3/4" thick overall. Climate Shield™ with Silvercoat<sup>3</sup> high performance glazing system featuring Low-E<sup>3</sup> glass is available.

#### HARDWARE

The moving sash interlocks into the meeting rail when fully closed. Superior's Ultima SmartLok™ provides sure-handed security and easy locking.

#### SLIDING WINDOW FEATURES

The operating panel utilizes dual brass rollers riding on a stainless steel axle contained in a nylon housing. The slider features a removable P.V.C. track for convenient cleaning and maintenance.

#### SINGLE & DOUBLE HUNG FEATURES

Operating sashes utilize a spiral balance system, allowing easy, fingertip operation.

#### SUPERIORVIEW™ SCREENS\*

Screen frames are roll formed tubular aluminum, with a baked painted finish, colors are compatible with the P.V.C. frames. Screen cloth is 20x20 charcoal fiberglass mesh.

\*Screens are not meant to restrain a child from falling through an open window.



The Best Is Always Superior™

Find a Superior Dealer nearest you on our  
dealer locator at [superior-windows.com](http://superior-windows.com)

Ontario & Hayward, California

LITULTW-0509 ©2010 SUPERIOR WINDOWS & DOORS

Window Center, Inc  
430 E Alondra Blvd  
Gardena, CA 90248  
Tel 310-715-8415  
Fax 310-715-8625

